Installing cartridge filter on DC1500

Unplug DC1500 before maintenancing.

- 1. Set upper drum on floor.
- 2. Remove the three bolts & spacers that hold cover to drum. Move cover out of way making sure not to disconnect any wires.
- 3. Remove screws from motor brackets. Remove motor.
- 4. Insert filter bracket down through hole in middle of drum. Secure bracket with screws provided.
- 5. Turn drum upside down to allow access to the underside of drum.
- 6. APPLY A BEAD OF SILICONE 1/4" THICK
 ON THE TOP OF THE RUBBER SEAL ON
 THE FILTER. (Failure to do so will result in poor seal of filter)
- 7. Place filter inside drum & aline bracket threading with filter. Place acorn nut on threaded area after filter is installed. Snug up to help silicone seal to drum.
- 8. Re-assemble unit. (Motor, motor brackets, motor cover)
- 9. Make sure bag weight falls visibly into the lower drum.



